

Work Order ID 60972

Tuesday, August 03, 2010 9:20:29 AM



Page 1

Item ID: D4017-1

Revision ID:

Item Name: Rib

Start Date: 8/4/2010 Start Qty: 2.00

Required Date: 8/6/2010 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: MFDate: 10-08-03 Tooling:

Date:

Run

Start



QC:

Date: _____ SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4017

B

100



Large Fab

Memo

0.00

SAD

10-08-04

(2)

110



QC5- Inspect part completeness to step on W/O

0.00

SAD 10-08-04

QC

Memo

0.00

(2)

120

Identify as per dwg & Stock Location: WT

0.00

SAD

10-08-04

Packaging

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60972

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Item ID: D4017-1

Accept

Revision ID:

Item Name: Rib

Start Date: 8/4/2010 Start Qty: 2.00



Required Date: 8/6/2010 Req'd Qty: 2.00



Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10/08/04 JJ

8/08/09

(2)

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DOA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

Tuesday, August 03, 2010 9:20:29 AM

Page 1

Work Order ID: 60972**Parent Item:** D4017-1**Parent Item Name:** Rib**Start Date:** 8/4/2010**Required Date:** 8/6/2010**Start Qty:** 2.00**Required Qty:** 2.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
 per dwg RevA DD 10.03.06 verified by:EC IPP Rev:B as
 DD 10.04.16 verified by:EC IPP Rev:C as per dwg RevB

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.750W.049	Purchased	No			100	f	442.4194	4.73	9.957895				
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304 SQ Tube .75x.75x.049W

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	40.83646794	
113763	0	
114323	20.0582189	
114677	14.34201	
114835	6.436239	
MAT017	3.68448E-05	
114298	3.6845E-05	
WA	401.5829	
114992	101.5829	
115260	300	

SA0

10-08-09

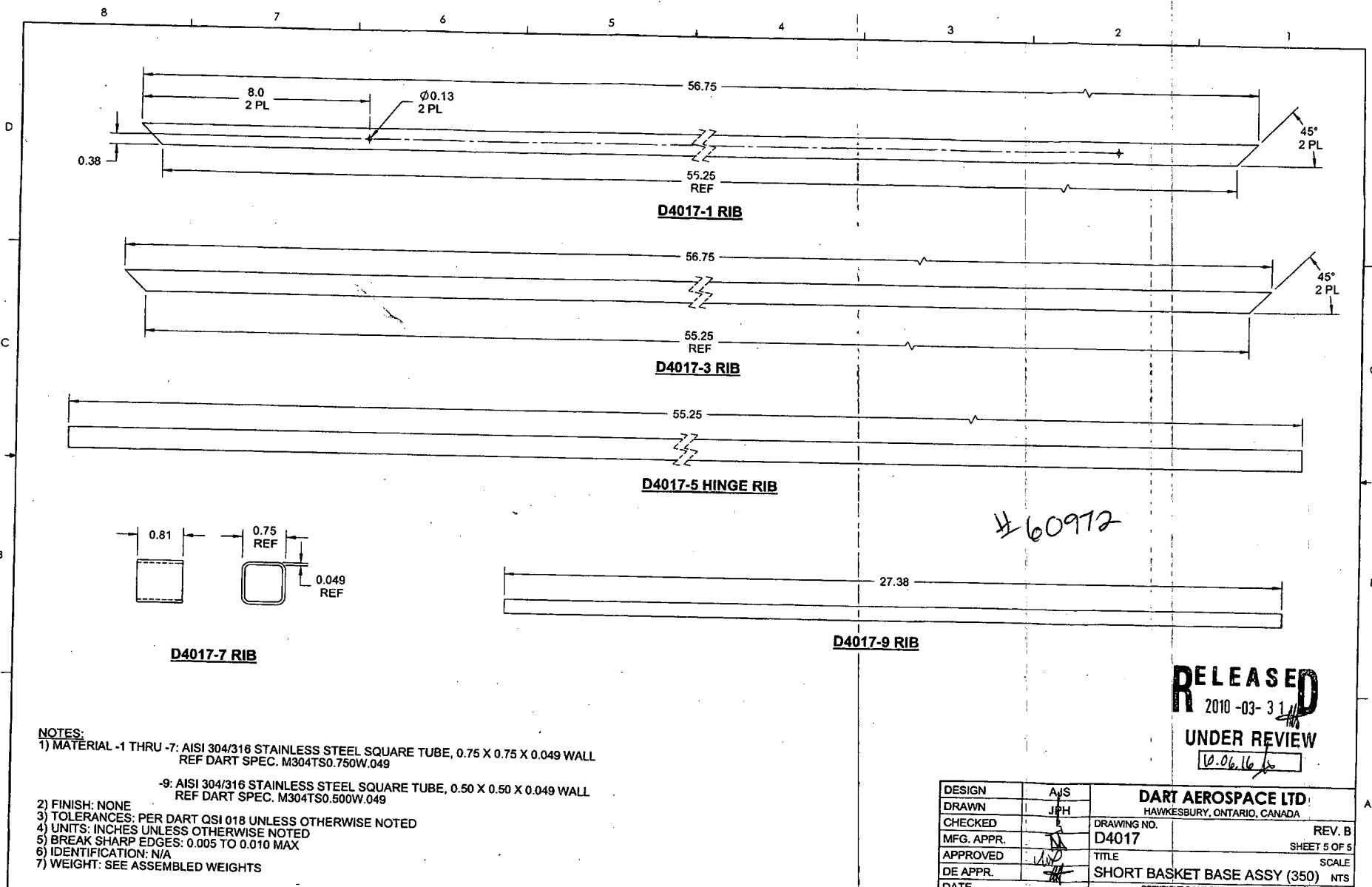
9.9578

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DCA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
2010-03-31
UNDER REVIEW
(0.06.16)

DESIGN	AJS	DART AEROSPACE LTD!	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4017	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SHORT BASKET BASE ASSY (350) NTS	
DATE	10.03.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS EXPRIMEDLY STIPULATED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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